

Case Sealer Options	Option Definition	When Option Should Be Used
Tape Cartridge Options		
Case Locker CAC50 2"	Heavy Duty 2" wide tape cartridge that applies tape up to 80 ft./min	When 2" tape is being applied to a case without void. Spring adjustment allows taping of various strength cases.
Case Locker CAC51 3"	Heavy Duty 3" wide tape cartridge that applies tape up to 80 ft./min	When 3" tape is being applied to a case without void. Spring adjustment allows taping of various strength cases.
Case Locker CAC60 2"	2" wide tape cartridge that applies tape up to 100 ft./min	When 2" tape is being applied to a weak corrugated case. Light touch roller arm design requires minimal force which facilitates weak corrugated cases
Case Locker CAC60H 2"	2" wide tape cartridge that applies tape up to 155 ft./min with the capability to do 200 ft./min	When the high speed option is needed and 2" tape is applied to case
Case Locker CAC60-OIT	tape cartridge that allows for a One Inch Tab. Applies tape at 100 Ft/min	If a one inch tab is required or needed to seal a case with perforation or finger hole display box that is in the tape path
Case Locker CAC61 3"	3" wide tape cartridge that applies tape up to 100 ft./min	When 3" tape is being applied to a weak corrugated case. Light touch roller arm design requires minimal force which facilitates weak corrugated cases
Case Locker CAC61H 3"	3" wide tape cartridge that applies tape up to 155 ft./min with the capability to do 200 ft./min	When the high speed option is needed and 3" tape is applied to a case
Case Locker CAC61HX" (includes bracket to mount to LDX-RTB)	3" wide tape cartridge that applies tape over 155 ft./min with the capability to do 200 ft./min. (specific to LDX-RTB only)	Only used on the LDX-RTB. When the high speed option is needed and 3" tape is applied to a case
Case Locker CAC61NTNC 3"	3" pneumatic tape cartridge. The top pneumatic tape cartridge can apply tape up to 155ft/min and the Bottom pneumatic tape cartridge can apply tape up to 115 ft/min.	When applying 3" tape to cases with overstuff/ void condition, or there is a need for bottom pass through
Pack Table Options		
Pack Table	Assembly used to aid operator in box loading. Flat bed w/UHMW surface LD7 Table Dimensions 19" X 12 3/4" LDU Table Dimensions 18" X 24" LDR Table Dimensions 18" X 24" LD3SB Table Dimensions 18" X 19" LDXss Table Dimensions 18" X 12" LDX/2 Table Dimensions 18" X 12"	If operator is packing cases at case sealer
Roller Bed Pack Table	Assembly used to aid operator in box loading. Roller bed surface LD7 (Roller Diameter 1 1/8") Table Dimensions 22 1/2" X 12 3/4" LDU (Roller Diameter 1 1/8") Table Dimensions 18" X 24" LDR (Roller Diameter 1 1/8") Table Dimensions 18" X 19" LD3SB (Roller Diameter 1 1/8") Table Dimensions 18" X 19" LDX/2 (Roller Diameter 1/18") Table Dimensions 18" X 12" LDX-RTB (Roller Diameter 1") Table Dimensions: 4" X 27 1/2" 9 1/4" X 27 1/2" 14" X 27 1/2" 18" X 27 1/2"	If operator is packing heavier cases at case sealer
Pack Table w/ Hold Down Tongue	Standard pack table with hold downs to keep box in place LD7 Table Dimensions 19" X 12 3/4" LDU Table Dimensions 18" x 24" LDR Table Dimensions 18" X 24" LD3SB Table Dimensions 18" X 19" LDXss Table Dimensions 18" X 12"	Device to hold case open/erected for operator to load product
Exit Transfer Pack Table	Used if an exit conveyor is not being integrated with Case Sealer so sealed cases do not fall (comes in either flat or roller bed option). LD7 Table Dimensions 19" X 12 3/4" LDU Table Dimensions 18" x 24" LDR Table Dimensions 18" X 24" LD3SB Table Dimensions 18" X 19"	To fill space between infeed and exit conveyor
Case Flap Assist Options		
Top Squeezers	Pushes major flaps together to lessen the gap in the center seam	Excellent way to ensure a tight seal on the top major flaps
Side Rail Extension - Infeed	Adds an additional 10" to current side rail	When a longer case is being used
Side Rail Extension - Exit	Adds an additional 10" to current side rail	If case needs to be guided as it leaves the case sealer
Top Hold Down Sled	Applies downward pressure to an empty box on a bottom tape only to ensure a tight seal	Excellent way to ensure a tight seal on a bottom tape only Case Sealer. Inexpensive way to erect cases
Major Flap Guides	Plexi-glass guides that provide more surface for smoother top major flap folding	When cases have inadequate scoring
Rear Minor Flap Assist	Attachment used on the SP304 anvil plate to aid in folding bottom minor flaps. Width size is dependent on the width of the anvil pack station	Adds convenience and reduces repetitive operator motions
Top 3 Flap Folder	Assembly used to automatically fold in top leading minor flap and fold over both top major flaps. Includes a clamp, folding weldment, and flap closer bars	Adds convenience and reduces repetitive operator motions
Motor Options		
3 Phase Motor	220 VAC or 480 VAC motor 1/6 HP - 1/2 HP 50 or 60 Hz (options vary by machine)	Runs at a higher efficiency and is better for environment
Nema 12	1/6 HP - 1/2 HP 50 or 60 Hz (options vary by machine)	Protects electrical components in a dusty environment
Nema 4	1/6 HP - 1/2 HP 50 or 60 Hz (options vary by machine)	Protects electrical components in a damp, humid, or wash-down environment
TEFC Motors	Totally Enclosed Fan Cooled Motor 1/6 HP - 1/2 HP 50 or 60 Hz (options vary by machine)	Ideal for dusty environments
LD16 only Options		
Offset Cartridge (3.5" Box)	Offsets the top and bottom tape cartridge to allow the head assembly to go lower for smaller cases	Should be used when a case as low as 3.5" is being sealed

Indexing Gate	designed to provide proper spacing of at least 14" between each case	In a fully automatic operation
Heavy Duty Drive System	option where a 1/2 HP horizontally mounted drive motor is used. Includes a bigger single shaft reducer and is driven by chain and sprocket	3 Shift per day operation and where total combined weight of cases in the machine are more than 65 lbs.
Additional Options		
Caster System	Adds 4 inches to total machine height. Includes 4 casters. (SP304 sealers get 6 casters) Adds 4.5 inches to total machine height to the LD16 Case Sealer	Allows for easy transfer of case sealer from one location to another
Mirror Image	Changes flow of boxes to left to right and operator controls from operator side on all case sealers except LD16 series, this changes right to left	Depending on Case Sealer set up and location, cases may need to flow in opposite direction and operator controls may have to be applied on opposite side
Jet Printer Mounting Adapter	Bracketry to mount Little David MicroJet or HRP print systems	Eliminates any handling of the box after it is sealed; seals and prints at one station
Spare Parts Kit	A recommended set of parts for high wear items	Best to buy at point of sale. Saves time on replacing high wear items
Conveyor Height Increase	Increases the machine height from 22 1/4" to 38"	Will increase conveyor height to match existing conveyors
Secondary E-Stop Switch	Remote, magnetic, or fixed additional emergency stop button	When operator is not standing near the standard controls in the event of an emergency.
Bottom Only	Bottom Only tape	Used when the bottom of the case only needs to be taped
CF-5 Mounting Kit	Assembly designed to mount case sealers to the CF5 case former. Design will vary from model to model	Is required if a CF-5 Case former is being integrated to a Case Sealer
Extended Anvil pack station	Option on the SP304 series that allows more than one case to be packed at a time using multiple operators (if applicable). The standard anvil pack station length is 43" with 29" of available pack space. Pack station width varies and should be 1" narrower than the narrowest case size. The standard extended pack station option can be extended by 12" increments. This option will increase delivery from two to four weeks	When there are multiple packers on one case sealer. Allows for more efficient case packing.
Anvil Plate Slide On	Option on the SP304 series where a larger anvil plate can be used to slide over the existing anvil plate. This gives the opportunity to pack larger cases when needed, and is removable when smaller cases are being packed. (sizes in width can vary per case size. Must be 1" smaller than narrowest case size) Adds 2-4 weeks to the lead time.	This option should be used when the opportunity for larger case sizes may arise, but are not always needed.
Leveling Pads	3 1/8" diameter nylon pad with 1/2"-10 thread size	On an uneven floor when machine needs micro leveling support
Low Tape Alarm	Used to detect if tape is running low (Available for top and/or bottom tape sealers)	If there is not an operator present at the Case Sealer
High Speed Belts(155 fpm)	Upgrades belt speed from 115 fpm to 155 fpm on the LDX-RTB	When more through-put is needed to keep up with demand
Cold Room Package	Depending on the temperature, the cold room package may include a heater enclosure and an air dryer assembly or just an air dryer assembly. The package ensures that electronics and pneumatics function properly under colder ambient temperatures that may cause condensation	If Case Sealer is located in a cold environment with an ambient temp between 40° F and 33°F it will only require an air dryer assembly. Ambient temps of 32°F and below will include both the air dryer assembly and heater enclosure
NESTAFLEX Conveyor	14" overall width - 2' 4" contracted - 8' 11" extended, Polymer skate wheel. Conveyor height: 20-28" or 28-44"	Inexpensive alternative if an exit conveyor does not exist. Can be contracted and relocated if not being used